



Dart Aerospace Ltd.
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Canada

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D3913-041
Job Sheet 169505



Part No: D3913-041

Job Qty: 1 ea

Part Name: Long Basket Base Assembly, 350



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 12/13/17

Job Tracking No:

Due Date: 1/19/18

Created By: Mario Poulin

Type: SOLD

Description:

Note: DWG D4020 REV A SHEET 4, D3913 REV D SHEETS 1,2,3,4,5 IPP Rev:A new issue DD 10.03.19 verified by:EC IPP Rev:B chg qty's DD 10.04.12 verified by:EC IPP REV:C 12.07.24 AS PER DWG REV.B DD VERF:EC IPP REV:D 13.08.21 DWG REV.C / ECN 13-624 DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	1/18/18	1/18/18	0.00	0.00	Start Up Large Fab-5		D.M.L 18-2-2
100	Large Fab	1 pcs	1/18/18	1/18/18	0.00	10.00	Large Fab 1		18-2-5
110	QC	1 pcs	1/18/18	1/18/18	0.00	0.00	QC9		18-02-06
120	QC	1 pcs	1/18/18	1/18/18	0.00	0.00	QC5		18-02-06
125	HandFinish	1 pcs	1/18/18	1/18/18	0.00	0.29	HandFinish2		2018/02/07 JSC
130	Powdercoat	1 pcs	1/18/18	1/18/18	0.00	0.93	Powdercoat2		BR 18-02-7
135	Packaging	1 pcs	1/18/18	1/18/18	0.00	0.00	Packaging1		18-02-12
140	QC	1 pcs	1/18/18	1/18/18	0.00	0.00	QC3		BEB 18-02-16
150	HandFinish	1 pcs	1/19/18	1/19/18	0.00	0.50	HandFinish4		BEB 18-02-16
160	QC	1 pcs	1/19/18	1/19/18	0.00	0.00	QC5		24-02-16
170	Packaging	1 pcs	1/19/18	1/19/18	0.00	0.00	Packaging3-2		
180	QC21-SA	1 Ea	1/19/18	1/19/18	0.00	0.00	QC21		21 FEB 16 018

Part Op 100 - 1- assemble ribs , weld as per dwg D3913 using DT9610A ***inspect before welding mesh*** 2-Cut D4020-1 base
Descriptions: mesh and tack weld all mesh on basket as per dwg D3913 and trim mesh to fit if necessary and trim to clear fasteners
holes on the ends 3- weld hinge (3) and Mounting brackets as per dwg D3913 ***take lid to locate hinge and bracket*** 4-
Weld D4672-1 blanking plates as per dwg

130 - 1- Plug holes and mask only interior of hinge (3) prior to powder coat

150 - Pick Kit

M138467 START: 2:55 OVI: 3:75 FINISH: 3:10.

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D2581 5033599	2	51	0	0
	D3913-1 5032741	1	10	0	0
	5014390 D3913-15 5031377	1	12	0	0
	D3913-3 5018474	1	13	0	0
	D3913-7 5009710	2	15	0	0
	D3913-9 5030824	1	9	0	0
	D3916-041 5035515	2	4	0	0
	D3916-5 5033990	3	12	0	0
	D4016-1 50347468	3	26	0	0
	D4017-7 5031312	3	33	0	0
	D4017-9 5009723	2	16	0	0
	D4020-11 5034027	2	16	0	0
	D4021-1 5010955	3	38	0	0

150-HandFinish	D4034-041	5032895	1	2	0	0
	D4034-043	5032710	1	2	0	0
	D4672-1	5005866	2	25	0	0
	M304EX0.75-16F	5021100	33	1,397	0	0
	AN3-10A	5041477	6	335	0	0
	D2931	586435-1	2	1,192	0	0
	D4021-5	5021383	2	6	0	0
	MS20600-AD4W3	5019431	2	357	0	0
	MS21042L3	5037284-1	6	4,361	0	0
	NAS1149F0332P	5020603	12	7,022	0	0

Part Specifications

Specifications could not be found.

Plex 12/13/17 10:36 AM dart.poulin.mario

DART
AEROSPACE
S038600

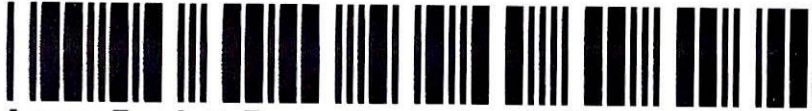
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Long Basket Base Assembly, 350

PART NO: D3913-041

Original Serial #: S038600

Revision:

Operation: Start up Operation 02/02/18

Change No:

Job No: 169505

Master Unit 000336 ✓



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